



浙江珠城科技股份有限公司

ZHEJIANG ZUCH TECHNOLOGY CO., LTD

产品系列
Product Series

35 贴胶系列

文件名称
Document name

产品规格书
Product specification

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文件修订履历(Modify history)

标记 Tag	修订日期 revision date	修订内容摘要 Revision content	修订者 reviser	备注 Note
1	2024.05.15	新编制	戴晓宇	
2	2024.06.05	增加型号	戴晓宇	
3	2025.06.24	新增 HR1802F-7Y	陈建武	

制定: Prepared by:	陈建武	审核: Reviewed by:	朱宗安	批准: Approved by:	王春生
编号: Document Number:	PS-02015	版本: Revision:	A02	发行日期: Release Date:	2025.06.24



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1、范围 Scope

本产品规格书适用于浙江珠城科技股份有限公司生产的 35 贴胶系列连接器

This Specification covers the 35 stickers series connector made by ZHEJIANG ZUCH TECHNOLOGY CO., LTD.

2、产品描述 Product Description

产品名称 Product name	规格型号 Part No.	材质 Material	阻燃等级	压接范围 Applicable Wire Size	表面处理 Finish
簧端子 Socket Terminal	TP1801M-3(*)	黄铜 Brass	/	24~14#AWG	镀锡
	TP1802M-3(*)	黄铜	/	24~14#AWG	Tin-platin
针端子 Pin Terminal	TR1801M-3(*)	Brass	/	24~14#AWG	镀锡
	TR1802M-3(*)	黄铜	/	24~14#AWG	Tin-platin
孔座 Receptacle Housing	HR1802F-2Y	PA66 GWT	UL94V-0	/	/
	HR1802F-3Y	PA66 GWT	UL94V-0	/	/
	HR1802F-4Y	PA66 GWT	UL94V-0	/	/
	HR1802F-6Y	PA66 GWT	UL94V-0	/	/
	HR1802F-7Y	PA66 GWT	UL94V-0	/	/
	HR1803F-4Y	PA66 GWT	UL94V-0	/	/
	HR1803F-6Y	PA66 GWT	UL94V-0	/	/
	HR1802K-9Y	PA66 GWT	UL94V-0	/	/
	HR18011F-4Y	PA66 GWT	UL94V-0	/	/
孔座 Plug Housing	HP1802M-2Y	PA66 GWT	UL94V-0	/	/
	HP1802M-3Y	PA66 GWT	UL94V-0	/	/
	HP1802M-4Y	PA66 GWT	UL94V-0	/	/
	HP1802M-6Y	PA66 GWT	UL94V-0	/	/



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	HP18021M-2Y	PA66 GWT	UL94V-0	/	/
	HP18022M-2Y	PA66 GWT	UL94V-0	/	/
孔座 Plug Housing	HP18023M-2Y	PA66 GWT	UL94V-0	/	/
	HP18031M-2Y	PA66 GWT	UL94V-0	/	/
	HP18032M-2Y	PA66 GWT	UL94V-0	/	/
	HP18033M-2Y	PA66 GWT	UL94V-0	/	/
	HP18011F-4Y	PA66 GWT	UL94V-0	/	/
锁片 Retainer	HC1802M-2S	PA66 GWT	UL94V-0	/	/
	HC1802M-3S	PA66 GWT	UL94V-0	/	/
	HC1802M-2S	PA66 GWT	UL94V-0	/	/
	HC1803M-2S	PA66 GWT	UL94V-0	/	/
	HC1803M-1S	PA66 GWT	UL94V-0	/	/
	HC18023M-2S	PA66 GWT	UL94V-0	/	/



3、相关标准 Related Standards

注：本规格书为系列产品通用，当规格书参数要求与产品图纸发生冲突时，以产品图纸中的要求为准，当规格书参数与参考标准内容冲突时，以本规格书中的要求为准。

Note: This specification is for one full series normal version. If this specification has any conflicting items with products drawings, should take product drawings as right one. If any parameter is this specification conflict with reference standard, should take the parameter in this specification as right one.

参考文件：Reference standard.

GB/T 2421	电工电子产品环境试验 第一部分 总则 Testing Method for Environmental of Electrical Connectors Class 1: General Principles
GB/T 2423	电工电子产品环境试验方法 Testing Method for Environmental of Electrical Connectors
GB/T 2424	电工电子产品环境试验导则 Testing Method for Environmental of Electrical Connectors
GB/T 5095	电子设备用机电元件基本试验规程及测量方法 Testing procedure/Method for components of electric equipments

4、参数范围 Parameter Ratings

额定电压 Rated Voltage	300V AC/DC Max					
额定电流 Rated Current	15A AC/DC Max (使用 AWG14 线时)					
	AWG14	AWG16	AWG18	AWG20	AWG22	AWG24
	15A	10A	7A	5A	3A	2A
温度范围 Operation temperature range	-30°C~105°C(含通电温度上升值) Including temperature rise					
适用线型 Applicable wires	14#-24# AWG					

5、产品性能 Performance Specification

产品应满足电气、机械和环境性能要求，测试方法及判断标准如 5.1、5.2、5.3。

所有测试在室温进行，除非另有说明。

The product shall be designed to meet the electrical, mechanical and environmental performance requirements specified in 5.1,5.2 and 5.3.

All tests shall be performed in the room temperature, unless otherwise specified.



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5.1 电气特性 Electrical Requirements

序号 COD	项目 Test project	测试方法及条件 Test methods and conditions	标准规格 Standard
5.1.1	外观 Appearance	目测 Checking by eye 视力 Eyesight: >1.0 照明 Lamp: (200-300) lx 目测距离 Space: 0.3-0.5m GB/T 5095.2 Method 1a	a. 塑料件应无明显疤痕、凹陷、开裂、变色及影响使用的变形。 Plastic parts shall not be no obvious scar, dent, crack, discoloration, deformation and other bad effects on use and test b. 金属件应无锈蚀氧化、无明显的机械损伤及电镀层脱落等。 Metal parts should no rust and oxidation, no obvious mechanical damage and plating off.
5.1.2	接触电阻 contact resistance	公母端子对配后, 通过 100mA 电流, 20mV 以下电压, 测试公母端接触电阻。 Mate connectors: apply a Maximum voltage of 20 mV at rated current of 100mA. GB/T 5095.2 Method 2a / EIA-364-23B	10mΩ Max.(初始值) 10mΩ Max. (Initial value) 20mΩ Max(实验后) 20mΩ Max (After experiment)
5.1.3	耐电压 Withstand voltage	相邻接触件之间或地线之间施加如下电压 1500V AC(初始有效值), 漏电流 1mA 的电压作用, 时间 1min。 The voltage of 1500V AC (initial RMS) and leakage current of 1mA are applied between adjacent contacts or ground wires for 1 minute. GB/T 5095.2 Method 4a / EIA-364-20B	外观: 无击穿和飞弧现象 no breakdown and flashover
5.1.4	绝缘电阻 Insulation resistance	在相邻的接触件这间或地线之间施加 500V DC 电压, 持续时间 1min。 500V DC shall be applied a voltage of between adjacent contacts of a mated specimen to measure insulation resistance for one minute. GB/T 5095.2 Method 3a / EIA-364-21C	1000MΩ Min (初始值) 1000MΩ Min (initial value) 500 MΩ Min (实验后) 500 MΩ Min (After experiment)

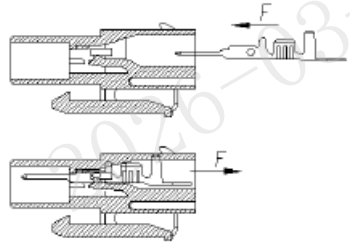



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5.1.5	温升 Temperature Rise	<p>插入连接器，通导线对应最大电流，测量端子与导线连接处的温升值。</p> <p>Put the product in series in the rated voltage and current circuit, and measure the temperature rise at the connection between the terminal and the wire.</p>	$\Delta 30\text{ }^{\circ}\text{C Max. (}\Delta 30\text{ K Max)}$											
		<table border="1"> <thead> <tr> <th>导线规格(AWG)</th> <th>额定电流(Rated current)</th> </tr> </thead> <tbody> <tr> <td>24# AWG</td> <td>2A</td> </tr> <tr> <td>22# AWG</td> <td>3A</td> </tr> <tr> <td>20# AWG</td> <td>5A</td> </tr> <tr> <td>18# AWG</td> <td>7A</td> </tr> <tr> <td>16# AWG</td> <td>10A</td> </tr> <tr> <td>14# AWG</td> <td>15A</td> </tr> </tbody> </table> <p>GB/T 5095.3 Method 5a / EIA-364-70A</p>		导线规格(AWG)	额定电流(Rated current)	24# AWG	2A	22# AWG	3A	20# AWG	5A	18# AWG	7A	16# AWG
导线规格(AWG)	额定电流(Rated current)													
24# AWG	2A													
22# AWG	3A													
20# AWG	5A													
18# AWG	7A													
16# AWG	10A													
14# AWG	15A													

5.2 机械特性 Mechanical Requirements

5.2.1	<p>端子与塑壳插入力和保持力</p> <p>Contact insertion force and retention force</p>	<p>沿端子轴向插入端子和拉伸导线，测定端子与插入塑壳的力和脱出时的拉力。</p> <p>Insert the terminal and the stretching wire along the terminal axially, and measure the insertion force and retention force between the terminal and the housing.</p> <p>GB/T 5095.8 Method 15d / EIA-364-29B</p> 	<p>插入力: 10 N Max Insertion force: 10 N Max</p> <p>保持力: 35 N Min Retention force: 35 N Min</p>
5.2.2	<p>针端子与簧端子的插拔力</p> <p>Insertion and withdraw force</p>	<p>针端子或簧端子固定在测力计上，用簧端子或针端子沿连接器轴线方向插拔，速度不大于25mm/min。</p> <p>Pin or plug spring is fixed on the dynamometer, by inserting spring or pin along plug the connector axis direction, the speed is not more than 25mm/min.</p> <p>GB/T 5095.8 Method 16e / EIA-364-13B</p> 	<p>插入力: 12N Max Insertion force: 12 N Max</p> <p>拔出力: 2N Min Pullout force : 2 N Min</p>



5.2.3	锁扣强度 Lock strength	<p>固定连接器（仅塑件）和测力计，在轴线方向将一端拔出，速度不大于 25±3mm/min. Mated connector (Only for plastic part), apply axial pull out force at the speed rate of 25mm/min</p> 	<p>锁扣强度: 40N Min Lock strength: 40N Min</p>			
5.2.4	成品插拔力(去锁) Insertion and withdraw force (remove the lock)	<p>固定针座，将孔座从针座顶端轴线方向插入和拔出；速度不大于25mm/min. The header is fixed the housing with crimped contacts shall be mated and unmated on mating axis at a rate less than 25 mm/min. GB/T 5095.7 Method 13b / EIA-364-13B</p>	孔位 (n)	插入力 I.F.NMax 首次 Initial	拔出力 W.F.N Min 首次 Initial 30次 At 30th	
			2	29.6	3.0	2.5
			3	40	4.5	3.0
			4	49.2	6.0	5.0
			6	58.8	8.0	6.0
5.2.5	机械寿命 Durability	<p>将插头和插座进行 30 次插拔后，测定其接触电阻。 The plug and socket 30 times after the plug, the contact Resistance GB/T 5095.5 Method 9a / EIA-364-09C</p>	<p>外观无损伤 Appearance without damage 接触电阻: ≤20mΩ Contact resistance: ≤20mΩ</p>			
5.2.6	压着抗张强度 Crimp tensile strength	<p>在实验装置夹头上固定实验样品，以 25±6mm/分钟的速度沿连接的轴线方向施加拉力 The experimental sample is fixed on the chuck of the experimental device, and the tension is applied along the axis direction of 25±6mm/min. GB/T5095.8 Method 16d / EIA-364-08B</p> 	适用电线 Wire Size		抗张强度 Tensile Strength	
			14AWG		150N Min.	
			16AWG		100N Min.	
			18AWG		80N Min.	
			20AWG		70N Min.	
			22AWG		40N Min.	
			24AWG		30N Min.	



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5.2.7	振动 Vibration	<p>插件连接器，串联在一直流电源上，电流 100mA；并模拟正常工作状态；振频为（10~55~10）Hz，每个循环时间为 1 分钟，振幅 1.52mm。沿 XYZ 三轴正反方向各循环 2h</p> <p>Mated connectors subjected to following vibration conditions, for a period of 2 hours in each of 3 mutually perpendicular axes, 100 mA current shall be applied.</p> <p>Frequency: (10~55~10) HZ/min.</p> <p>Amplitude: 1.52mm</p> <p>GB/T 5095.4 Method 6d / EIA-364-28D</p>	<p>接触电阻：≤20mΩ Contact resistance: ≤20mΩ</p> <p>电路瞬断：1μsec Max. Instantaneous break: 1μsec Max.</p>
5.2.8	机械冲击 Mechanical shock	<p>插件连接器，串联在直流电源上，允许电流 100mA；在冲击试验台上，模拟正常工作状态，在三个互相垂直方向的每一方向连续施加三次冲击，即共 18 次，冲击加速度为 1000m/s²（100gn），脉冲持续时间为 6ms，施加波形为半正弦波。</p> <p>The plug-in connector is connected in series with the DC power source and allows the current 100mA; the normal working state is simulated on the impact test platform, and the three is in the two Three shocks are applied continuously in each direction, i.e., 18 times, the impact acceleration is 1000m/s² (100gn), and the pulse duration is constant Time is 6ms, and the waveform is half sine wave. Test equipment should be installed in the test, the instantaneous opening time should not exceed 1 s.</p> <p>GB/T 5095.4 Method 6c / EIA-364-27B</p>	<p>试验后应无影响正常操作的损伤 There should be no damage to normal operation after the test.</p> <p>接触电阻：≤20mΩ Contact resistance: 20mΩ Max.</p> <p>电路瞬断：1μsec Max. Instantaneous break: 1μsec Max.</p>



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5.3 环境特性 Environmental Requirements

5.3.1	热冲击 Heat Shock	<p>端子公母端插接后置于实验装置中进行循环测试，按下列步骤调试温度：</p> <p>a) 在(-125+3/-0)℃的恒温条件下放置 30min； b) 在+25℃常温条件下放置不超过 5max， c) 在(-55+0/-3)℃的恒温条件下放置 30min； d) 在+25℃常温条件下放置不超过 5max， 从 a)到 d)为一个循环周期，共进行 25 个循环，恢复 1~2h。</p> <p>The male and female terminals of the terminal are inserted into the experimental device to be tested in circulation,</p> <table border="1"> <thead> <tr> <th>Temperature °C</th> <th>Duration (Minutes)</th> </tr> </thead> <tbody> <tr> <td>a 125+3/-0</td> <td>30</td> </tr> <tr> <td>b +25</td> <td>5Max.</td> </tr> <tr> <td>c -55+0/-3</td> <td>30</td> </tr> <tr> <td>d +25</td> <td>5Max.</td> </tr> </tbody> </table> <p>Step a to d is one cycle, 25 cycles shall be tested. Recovery time 1~2 hours. GB/T 5095.6 method 11d / EIA-364-32C</p>	Temperature °C	Duration (Minutes)	a 125+3/-0	30	b +25	5Max.	c -55+0/-3	30	d +25	5Max.	<p>外观：无损伤 Appearance: No Damage</p> <p>接触电阻：20mΩ Max Contact Resistance: 20mΩ Max</p> <p>绝缘电阻：500MΩMin Insulation resistance: 500Ω Min</p> <p>耐电压：满足 5.1.3 Withstand voltage: meet 5.1.3</p>
Temperature °C	Duration (Minutes)												
a 125+3/-0	30												
b +25	5Max.												
c -55+0/-3	30												
d +25	5Max.												
5.3.2	高温测试 Heat Resistance	<p>将嵌合状态下的插头与插座在温度为 105±5℃的高温环境中连续放置 96 小时，然后测量其两端接触电阻。The plug and socket in the embedded state are continuously placed in the high temperature environment with a temperature of 125±5 DEG C for about 96 hours, and then the contact resistance is measured.</p> <p>GB/T 5095.6 Method 11i / EIA-364-17B</p>	<p>外观：无损伤 Appearance: No Damage</p> <p>接触电阻 20mΩ Max Contact resistance: 20mΩ Max.</p>										
5.3.3	低温测试 Cold Resistance	<p>将样品放进温度为-30℃的低温箱存放24小时后待其恢复到室温。</p> <p>The sample is placed in a low temperature box with a temperature of -30 DEG C for 24 hours, and then it is returned to the room temperature.</p> <p>GB/T 5095.6 Method 11j</p>	<p>外观：无明显变形、开裂等对使用有影响的缺陷。 Appearance: No obvious deformation, cracking and other defects affecting the use</p> <p>接触电阻：20mΩ Max Contact resistance: 20mΩ Max.</p>										



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5.3.4	耐湿性 Humidity	<p>端子公母端插接后置于实验装置中进行测试 温度: $60 \pm 2^{\circ}\text{C}$ 相对湿度: 90-95% 持续时间: 96 小时 The male and female terminals shall be placed in the experimental device to be tested. Temperature: 40°C Humidity: 90-95% Duration: 96 hours GB/T 5095.6 Method 11c /EIA-364-31B</p>	<p>外观: 无损伤 Appearance: No Damage</p> <p>接触电阻: $20\text{m}\Omega$ Max Contact Resistance: $20\text{m}\Omega$ Max</p> <p>绝缘电阻: $500\text{M}\Omega$ Min Insulation resistance: 500Ω Min</p> <p>耐电压: 满足 5.1.3 Withstand voltage: meet 5.1.3</p>
5.3.5	盐水喷雾 Salt spray	<p>端子公母端插接后置于实验装置中进行测试 盐水浓度: 5% 温度: $35 \pm 2^{\circ}\text{C}$ 持续时间: 48 小时 The male and female terminals shall be placed into the experimental device to be tested. Salt concentration: 5% Temperature: $35 \pm 2^{\circ}\text{C}$ Duration: 96 hours GB/T 5095.6 Method 11f /EIA-364-26B</p>	<p>外观: 无露出底金属的严重锈蚀 Appearance: No erosion with material exposed is acceptable)</p> <p>接触电阻: $20\text{m}\Omega$ Max Contact Resistance: $20\text{m}\Omega$ Max</p>

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6、测试分组 Test Sequences

	测试项目 Test item	A	B	C	D	E	F	G	H
1	外观检测 Appearance	1,8	1,10	1,8	1	1	1	1	1
2	接触电阻 Contact resistance	3,7	2,8					3	
3	耐电压 Withstand voltage			3,7					
4	绝缘电阻 Insulation resistance			2,6					
5	温升 Temperature rise		3,9						
6	端子与塑壳插入力 Contact insertion force					2			
7	端子与塑壳保持力 Retention force of terminal and shell					3			
8	针端子与簧端子的插拔力 Insertion and withdraw force								2
9	锁扣强度 Lock strength						2		
10	成品插拔力(去锁扣) Insertion and withdraw force (Remove the lock)	2							
11	机械寿命(插拔耐久性) Durability	4							
12	压着抗张强度 Crimp tensile Strength				2				
13	振动 Vibration	5	7						
14	机械冲击 Mechanical shock	6							
15	热冲击 Thermal shock			4					
16	高温测试 Heat Resistance		5						
17	低温测试 Cold Resistance		6						
18	耐湿性 Humidity		4(a)	5					
19	盐水喷雾 Salt spray							2	

注意事项： 1 (a)测试前进行 5 次插拔

2. 实验所用样品均需符合对应图纸规定之要求。电线与端子压接时需符合对应压接规范并且所用端子直接从现有生产品中随机取样