



浙江珠城科技股份有限公司

ZHEJIANG ZUCH TECHNOLOGY CO., LTD

产品系列
Product Series

2516 系列

文件名称
Document name

产品规格书
Product specification

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1、范围 Scope

本产品规格书适用于浙江珠城科技股份有限公司生产的 2516 系列连接器

This Specification covers the 2516 series connector made by ZHEJIANG ZUCH TECHNOLOGY CO., LTD.

2、产品描述 Product Description

产品名称 Product name	规格型号 Part No.	材质 Material	阻燃等级 Flame rating	压接范围 Applicable Wire Size	表面处理 Finish
5263 簧 Female terminal	TP2516M-****	铜合金	/	AWG 26#-22#	亮锡 Bright Tin-plated
5264-nY 胶壳 Receptacle housing	HP2516M-nY	PA66 GWT	UL94V-0	/	
5264-nS 锁片 Retainer	HC2516M-nS	PA66 GWT	UL94V-0	/	
5267-nA 针座 Header	HW2516M-nA	铜合金 PA66 GWT	UL94V-0	/	亮锡 Bright Tin-plated

3、相关标准 Related Standards

注：本规格书为系列产品通用，当规格书参数要求与产品图纸发生冲突时，以产品图纸中的要求为准，当规格书



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参数与参考标准内容冲突时，以本规格书中的要求为准。

Note: This specification is for one full series normal version. If this specification has any conflicting items with products drawings, should take product drawings as right one. If any parameter is this specification conflict with reference standard, should take the parameter in this specification as right one.

参考文件：Reference standard.

- | | |
|-----------|---|
| GB/T 2421 | 电工电子产品环境试验 第一部分 总则
Testing Method for Environmental of Electrical Connectors Class 1: General Principles |
| GB/T 2423 | 电工电子产品环境试验方法
Testing Method for Environmental of Electrical Connectors |
| GB/T 2424 | 电工电子产品环境试验导则
Testing Method for Environmental of Electrical Connectors |
| GB/T 5095 | 电子设备用机电元件基本试验规程及测量方法
Testing procedure/Method for components of electric equipment |



4、参数范围 Parameter Ratings

额定电压 Rated Voltage	250V AC/DC Max
额定电流 Rated Current	3A AC/DC Max (使用 AWG22 线时)
温度范围 Operation temperature range	-25°C~105°C(含通电温度上升值) Including temperature rise
适用线型 Applicable wires	26#-22# AWG (0.15mm ² ~0.32mm ²)
适用线路板厚度 Applicable PCB thickness	1.6mm

5、产品性能 Performance Specification

产品应满足电气、机械和环境性能要求，测试方法及判断标准如 5.1、5.2、5.3、
所有测试在室温进行，除非另有说明。

The product shall be designed to meet the electrical, mechanical and environmental performance requirements specified in 5.1, 5.2 and 5.3.

All tests shall be performed in the room temperature, unless otherwise specified.

5.1 电气特性 Electrical Requirements

序号 COD	项目 Test project	测试方法及条件 Test methods and conditions	标准规格 Standard
5.1.1	外观 Appearance	目测 Checking by eye 视力 Eyesight: >1.0 照明 Lamp: (200-300) 1x 目测距离 Space: 0.3-0.5m GB/T 5095.2 Method 1a	a. 塑料件应无明显疤痕、凹陷、开裂、变色及影响使用的变形。 Plastic parts shall not be no obvious scar, dent, crack, discoloration, deformation and other bad effects on use and test b. 金属件应无锈蚀氧化、无明显的机械损伤及电镀层脱落等。 Metal parts should no rust and oxidation, no obvious mechanical damage and plating off.



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5.1.2	接触电阻 contact resistance	公母端子对配后, 通过 100mA 电流, 20mV 以下电压, 测试公母端接触电阻。 Mate connectors: apply a Maximum voltage of 20 mV at rated current of 100mA. GB/T 5095.2 Method 2a / EIA-364-23B	20mΩ Max.(初始值) 20mΩ Max. (Initial value) 40mΩ Max(实验后) 40mΩ Max (After experiment)
5.1.3	耐电压 Withstand voltage	相邻接触件之间或地线之间施加如下电压 1000V AC(初始有效值), 漏电流 1mA 的电压作用, 时间 1min。 The voltage applied to 1000V AC leakage current 1mA between adjacent contacts or ground wires is AC for 1minute. GB/T 5095.2 Method 4a / EIA-364-20B	外观: 无击穿和飞弧现象 no breakdown and flashover
5.1.4	绝缘电阻 Insulation resistance	在相邻的接触件这间或地线之间施加 500V DC 电压, 持续时间 1min。 500V DC shall be applied a voltage of between adjacent contacts of a mated specimen to measure insulation resistance for one minute. GB/T 5095.2 Method 3a / EIA-364-21C	1000MΩ Min (初始值) 1000MΩ Min (initial value) 500 MΩ Min (实验后) 500 MΩ Min (After experiment)
5.1.5	温升 Temperature Rise	插合连接器, 通导线对应最大电流, 测量端子与导线连接处的温升值。 Put the product in series in the rated voltage and current circuit, and measure the temperature rise at the connection between the terminal and the wire. 导线规格(AWG) 额定电流(Rated current) 22# AWG 3A 24# AWG 2.5A 26# AWG 2A GB/T 5095.3 Method 5a / EIA-364-70A	Δ30 °C Max. (Δ30 K Max)

5.2 机械特性 Mechanical Requirements

5.2.1	端子与塑壳插入力和保持力 Contact insertion force and retention force	沿端子轴向插入端子和拉伸导线, 测定端子与插入塑壳的力和脱出时的拉力。 Insert the terminal and the stretching wire along the terminal axially, and measure the insertion force and retention force between the terminal and the housing. GB/T 5095.8 Method 15d / EIA-364-29B	插入力:14.7N Max Insertion force:14.7N Max 保持力:14.7N Min Retention force:14.7N Min
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5.2.2	成品插拔力 Insertion and withdraw force	<p>插簧固定在测力计上，用插针沿连接器轴线方向插拔，速度不大于 25mm/min。 Axis Insert and withdraw terminal (male to female) at a rate of less than 25 mm GB/T 5095.8 Method 16e / EIA-364-13B</p>	参照第 6 项 Refer to paragraph 6	
5.2.3	机械寿命 Durability	<p>将插头和插座进行 30 次插拔后，测定其接触电阻。 The plug and socket 30 times after the plug, the contact Resistance GB/T 5095.5 Method 9a / EIA-364-09C</p>	外观无损伤 Appearance without damage 接触电阻：≤40mΩ Contact resistance:≤40mΩ	
5.2.4	压着抗张强度 Crimp tensile strength	<p>在实验装置夹头上固定实验样品，以 25±6mm/分钟的速度沿连接的轴线方向施加拉力 The experimental sample is fixed on the chuck of the experimental device, and the tension is applied along the axis direction of 25±6mm/min. GB/T5095.8 Method 16d / EIA-364-08B</p>	适用电线 Wire Size	抗张强度 Tensile Strength
			22AWG	39.2N Min
			24AWG	29.4N Min.
24AWG	19.6N Min.	<p>试验后应无影响正常操作的损伤 There should be no damage to normal operation after the test.</p> <p>接触电阻：≤40mΩ Contact resistance: ≤40mΩ</p> <p>电路瞬断：1μsec Max. Instantaneous break: 1μsec Max.</p>		
5.2.5	振动 Vibration	<p>插合连接器，串联在一直流电源上，电流 100mA；并模拟正常工作状态；振频为（10~55~10）Hz，每个循环时间为 1 分钟，振幅 1.52mm。沿 XYZ 三轴正反方向各循环 2h Mated connectors subjected to following vibration conditions, for a period of 2 hours in each of 3 mutually perpendicular axes, 100 mA current shall be applied. Frequency: (10~55~10) HZ/min. Amplitude: 1.52mm GB/T 5095.4 Method 6d / EIA-364-28D</p>	<p>试验后应无影响正常操作的损伤 There should be no damage to normal operation after the test.</p> <p>接触电阻：≤40mΩ Contact resistance: ≤40mΩ</p> <p>电路瞬断：1μsec Max. Instantaneous break: 1μsec Max.</p>	



5.2.6	机械冲击 Mechanical shock	<p>插件连接器，串联在直流电源上，允许电流 100mA；在冲击试验台上，模拟正常工作状态，在三个互相垂直方向的每一方向连续施加三次冲击，即共 18 次，冲击加速度为 980m/s²（100G），脉冲持续时间为 6ms，施加波形为半正弦波。</p> <p>The plug-in connector is connected in series with the DC power source and allows the current 100mA; the normal working state is simulated on the impact test platform, and the three is in the two Three shocks are applied continuously in each direction, i.e., 18 times, the impact acceleration is 980m/s² (100G), and the pulse duration is constant Time is 6ms, and the waveform is half sine wave. Test equipment should be installed in the test, the instantaneous opening time should not exceed 1 s.</p> <p>GB/T 5095.4 Method 6c / EIA-364-27B</p>	<p>试验后应无影响正常操作的损伤 There should be no damage to normal operation after the test.</p> <p>接触电阻：≤40mΩ Contact resistance: 40mΩ Max.</p> <p>电路瞬断：1μsec Max. Instantaneous break: 1μsec Max.</p>
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5.3 环境特性 Environmental Requirements

5.3.1	热冲击 Heat Shock	<p>端子公母端插接后置于实验装置中进行循环测试，按下列步骤调试温度：</p> <p>a) 在(-105+3/-0)℃的恒温条件下放置 30min； b) 在+25℃常温条件下放置不超过 5max， c) 在(-40+0/-3)℃的恒温条件下放置 30min； d) 在+25℃常温条件下放置不超过 5max， 从 a)到 d)为一个循环周期，共进行 25 个循环，恢复 1~2h。</p> <p>The male and female terminals of the terminal are inserted into the experimental device to be tested in circulation,</p> <table border="1"> <thead> <tr> <th>Temperature °C</th> <th>Duration (Minutes)</th> </tr> </thead> <tbody> <tr> <td>a 105+3/-0</td> <td>30</td> </tr> <tr> <td>b +25</td> <td>5Max.</td> </tr> <tr> <td>c -40+0/-3</td> <td>30</td> </tr> <tr> <td>d +25</td> <td>5Max.</td> </tr> </tbody> </table> <p>Step a to d is one cycle, 25 cycles shall be tested. Recovery time 1~2 hours.</p> <p>GB/T 5095.6 method 11d / EIA-364-32C</p>	Temperature °C	Duration (Minutes)	a 105+3/-0	30	b +25	5Max.	c -40+0/-3	30	d +25	5Max.	<p>外观：无损伤 Appearance: No Damage</p> <p>接触电阻：40mΩ Max Contact Resistance: 40mΩ Max</p> <p>绝缘电阻：500MΩMin Insulation resistance: 500Ω Min</p> <p>耐电压：满足 5.1.3 Withstand voltage: meet 5.1.3</p>
Temperature °C	Duration (Minutes)												
a 105+3/-0	30												
b +25	5Max.												
c -40+0/-3	30												
d +25	5Max.												



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5.3.2	高温测试 Heat Resistance	<p>将嵌合状态下的插头与插座在温度为 $105\pm 5^{\circ}\text{C}$ 的高温环境中连续放置 96 小时，然后测量其两端接触电阻。</p> <p>The plug and socket in the embedded state are continuously placed in the high temperature environment with a temperature of $105\pm 5\text{ DEG C}$ for about 96 hours, and then the contact resistance is measured.</p> <p>GB/T 5095.6 Method 11i / EIA-364-17B</p>	<p>外观：无损伤 Appearance: No Damage</p> <p>接触电阻：40mΩ Max Contact Resistance: 40mΩ Max</p> <p>绝缘电阻：500MΩMin Insulation resistance: 500MΩ Min</p> <p>耐电压：满足 5.1.3 Withstand voltage: meet 5.1.3</p>
5.3.3	低温测试 Cold Resistance	<p>将样品放进温度为 -30°C 的低温箱存放 96 小时后待其恢复到室温。</p> <p>The sample is placed in a low temperature box with a temperature of -30 DEG C for 96 hours, and then it is returned to the room temperature.</p> <p>GB/T 5095.6 Method 11j</p>	<p>外观：无损伤 Appearance: No Damage</p> <p>接触电阻：40mΩ Max Contact Resistance: 40mΩ Max</p> <p>绝缘电阻：500MΩMin Insulation resistance: 500MΩ Min</p> <p>耐电压：满足 5.1.3 Withstand voltage: meet 5.1.3</p>
5.3.4	耐湿性 Humidity	<p>端子公母端插接后置于实验装置中进行测试</p> <p>温度：$60\pm 2^{\circ}\text{C}$ 相对湿度：90-95% 持续时间：96 小时</p> <p>The male and female terminals shall be placed in the experimental device to be tested.</p> <p>Temperature: $60\pm 2^{\circ}\text{C}$ Humidity: 90-95% Duration: 96 hours</p> <p>GB/T 5095.6 Method 11c / EIA-364-31B</p>	<p>外观：无损伤 Appearance: No Damage</p> <p>接触电阻：40mΩ Max Contact Resistance: 40mΩ Max</p> <p>绝缘电阻：500MΩMin Insulation resistance: 500MΩ Min</p> <p>耐电压：满足 5.1.3 Withstand voltage: meet 5.1.3</p>
5.3.5	盐水喷雾 Salt spray	<p>端子公母端插接后置于实验装置中进行测试</p> <p>盐水浓度：5% 温度：$35\pm 2^{\circ}\text{C}$ 持续时间：48 小时</p> <p>The male and female terminals shall be placed into the experimental device to be tested.</p> <p>Salt concentration: 5% Temperature: $35\pm 2^{\circ}\text{C}$ Duration: 48 hours</p> <p>GB/T 5095.6 Method 11f / EIA-364-26B</p>	<p>外观：无露出底金属的严重锈蚀 Appearance: No erosion with material exposed is acceptable)</p> <p>接触电阻：40mΩ Max Contact Resistance: 40mΩ Max</p>



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6、成品插拔力 Insertion / Sithdrawal force

極 数 No. of CKT	單位 UNIT	挿入力 (最大值) Insertion (MAX.)			拔去力 (最小值) Withdrawal (MIN.)		
		初回 1st	6回目 6th	30回目 30th	初回 1st	6回目 6th	30回目 30th
2	N {kgf}	35.2 {3.6}	35.2 {3.6}	39.2 {4.0}	6.4 {0.65}	5.4 {0.55}	5.4 {0.55}
3	N {kgf}	43.1 {4.4}	43.1 {4.4}	47.0 {4.8}	6.9 {0.70}	5.9 {0.60}	5.9 {0.60}
4	N {kgf}	50.9 {5.2}	50.9 {5.2}	55.8 {5.7}	7.4 {0.75}	6.4 {0.65}	6.4 {0.65}
5	N {kgf}	58.8 {6.0}	58.8 {6.0}	63.7 {6.5}	7.9 {0.80}	6.9 {0.70}	6.9 {0.70}
6	N {kgf}	64.6 {6.6}	64.6 {6.6}	71.5 {7.3}	8.9 {0.90}	7.9 {0.80}	7.9 {0.80}
7	N {kgf}	70.5 {7.2}	70.5 {7.2}	78.4 {8.0}	9.8 {1.00}	8.9 {0.90}	8.9 {0.90}
8	N {kgf}	76.4 {7.8}	76.4 {7.8}	87.2 {8.9}	11.3 {1.15}	9.8 {1.00}	9.8 {1.00}
9	N {kgf}	62.7 {6.4}	62.7 {6.4}	72.5 {7.4}	10.6 {1.08}	8.9 {0.90}	8.9 {0.90}
10	N {kgf}	68.6 {7.0}	68.6 {7.0}	78.4 {8.0}	11.8 {1.20}	9.8 {1.00}	9.8 {1.00}
11	N {kgf}	74.4 {7.6}	74.4 {7.6}	84.2 {8.6}	13.0 {1.32}	10.8 {1.10}	10.8 {1.10}
12	N {kgf}	80.3 {8.2}	80.3 {8.2}	92.1 {9.4}	14.2 {1.44}	11.8 {1.20}	11.8 {1.20}
13	N {kgf}	86.2 {8.8}	86.2 {8.8}	98.9 {10.1}	15.3 {1.56}	12.8 {1.30}	12.8 {1.30}
14	N {kgf}	92.1 {9.4}	92.1 {9.4}	105.8 {10.8}	16.5 {1.68}	13.8 {1.40}	13.8 {1.40}
15	N {kgf}	98.0 {10.0}	98.0 {10.0}	112.7 {11.5}	17.7 {1.80}	14.7 {1.50}	14.7 {1.50}

