



2502 系列

目录

Index

- 1.范围 Scope
- 2.产品描述 Product Description
- 3.相关标准 Related Standards
- 4.参数范围 Parameter Ratings
- 5.产品性能 Performance Specification
- 6.测试分组 Test Sequences

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浙江珠城科技股份有限公司

ZHEJIANG ZUCH TECHNOLOGY CO., LTD

产品系列
Product Series

XH 系列

页码 page

2-13

文件名称
Document name

产品规格书
Product specification

1、范围 Scope

本产品规格书适用于浙江珠城科技股份有限公司生产的 XH 系列连接器

This Specification covers the SM series connector made by ZHEJIANG ZUCH TECHNOLOGY CO., LTD.

2、产品描述 Product Description

产品名称 Product name	规格型号 Part No.	材质 Material	阻燃等级	压接范围 Applicable Wire Size	备注 Remark
簧端子 Socket Terminal	TP2502J-3(*)	磷青铜 Phosphor Bronze	/	AWG 26#-22#	镀锡 Tin-plating
铜针 Pin Terminal	0.64*0.64	黄铜 brass	/		镀锡 Tin-plating
孔座 Housing	HP2502J-nY	PA66	UL94V-0	/	普通型
孔座 Housing	HP2502J-B-nY	PA66	UL94V-0		带扣型
锁片 Retainer	HC2502J-nS HC2502J-FB-nS	PA66	UL94V-2	/	/
针座 Header	HW2502J-nA	PA66 黄铜镀锡	UL94V-0	/	直针普通型
针座 Header	HW2502J-nQA	PA66 黄铜镀锡	UL94V-0	/	弯针普通型
针座 Header	HW2502J-B-nA	PA66 黄铜镀锡	UL94V-0	/	直针带扣型
针座 Header	HW2502J-B-nQA	PA66 黄铜镀锡	UL94V-0	/	弯针带扣型
针座 Header	HW2502J-D-nA	PA66 黄铜镀锡	UL94V-0	/	直针带定位型
针座 Header	HW2502J-BD-nA	PA66 黄铜镀锡	UL94V-0	/	直针带扣带定位型
编带针座 Header	HW2502J-L-nA	PA66 黄铜镀锡	UL94V-0	/	编带普通型
编带针座 Header	HW2502J-BL-nA	PA66 黄铜镀锡	UL94V-0	/	编带带扣型
编带针座 Header	HW2502J-FBL-2A	PA66 黄铜镀锡	UL94V-0	/	编带反扣型



浙江珠城科技股份有限公司

ZHEJIANG ZUCH TECHNOLOGY CO., LTD

产品系列
Product Series

XH 系列

页码 page

3-13

文件名称
Document name

产品规格书
Product specification

贴片弯针座 SMT side entry header	HWT2502J-B-nWA	LCP&PA9T 黄铜镀锡	UL94V-0	/	
贴片直针座 SMT top entry header	HWT2502J-B-nVA	LCP&PA9T 黄铜镀锡	UL94V-0	/	
贴片直针座 SMT top entry header	HWT2502J-nVA	LCP&PA9T 黄铜镀锡	UL94V-0	/	
贴片弯针座 SMT side entry header	HWT2502J-nWA	LCP&PA9T 黄铜镀锡	UL94V-0	/	
贴片弯针座 SMT side entry header	HWT2502A-B-nWA	LCP&PA9T 黄铜镀锡	UL94V-0	/	
贴片直针座 SMT top entry header	HWT2502A-B-nVA	LCP&PA9T 黄铜镀锡	UL94V-0	/	
孔座 Housing	HP2502E-B-2Y/****	PA66	UL94V-0	/	不分正反型
编带针座 Header	HW2502E-B-L-2A/****	PA66 黄铜镀锡	UL94V-0	/	不分正反型
贴片弯针座 SMT side entry header	HWT2502H-2WA/****	LCP 黄铜镀锡	UL94V-0	/	



文件名称
Document name

产品规格书
Product specification

3、相关标准 Related Standards

注：本规格书为系列产品通用，当规格书参数要求与产品图纸发生冲突时，以产品图纸中的要求为准，当规格书参数与参考标准内容冲突时，以本规格书中的要求为准。

Note: This specification is for one full series normal version. If this specification has any conflicting items with products drawings, should take product drawings as right one. If any parameter is this specification conflict with reference standard, should take the parameter in this specification as right one.

参考文件：Reference standard.

GB/T 2421	电工电子产品环境试验 第一部分 总则 Testing Method for Environmental of Electrical Connectors Class 1: General Principles
GB/T 2423	电工电子产品环境试验方法 Testing Method for Environmental of Electrical Connectors
GB/T 2424	电工电子产品环境试验导则 Testing Method for Environmental of Electrical Connectors
GB/T 5095	电子设备用机电元件基本试验规程及测量方法 Testing procedure/Method for components of electric equipments

4、参数范围 Parameter Ratings

额定电压 Rated Voltage	250V AC/DC Max		
额定电流 Rated Current	3A AC/DC Max (使用 AWG22 线时)		
	AWG22#	AWG24#	AWG26#
	3A	2.5A	1.5A
温度范围 Operation temperature range	-25°C~105°C(含通电温度上升值) Including temperature rise		
适用线型 Applicable wires	26#-22# AWG (0.15mm ² ~0.3mm ²) 线皮外径 01.2-01.8		
适用线路板厚度 Applicable PCB thickness	1.6mm		



5、产品性能 Performance Specification

产品应满足电气、机械和环境性能要求，测试方法及判断标准如 5.1.、5.2、5.3、

所有测试在室温进行,除非另有说明.

The product shall be designed to meet the electrical, mechanical and environmental performance requirements specified in 5.1,5.2 and 5.3.

All tests shall be performed in the room temperature, unless otherwise specified.**5.1 电气特性 Electrical**

Requirements

序号 COD	项目 Test project	测试方法及条件 Test methods and conditions	标准规格 Standard
5.1.1	外观 Appearance	目测 Checking by eye 视力 Eyesight: >1.0 照明 Lamp: (200-300) 1x 目测距离 Space: 0.3-0.5m GB/T 5095.2 Method 1a	a. 塑料件应无明显疤痕、凹陷、开裂、变色及影响使用的变形。 Plastic parts shall not be no obvious scar, dent, crack, discoloration, deformation and other bad effects on use and test b. 金属件应无锈蚀氧化、无明显的机械损伤及电镀层脱落等。 Metal parts should no rust and oxidation, no obvious mechanical damage and plating off.
5.1.2	接触电阻 contact resistance	公母端子对配后, 通过 100mA 电流, 20mV 以下电压, 测试公母端接触电阻。 Mate connectors: apply a Maximum voltage of 20 mV at rated current of 100mA. GB/T 5095.2 Method 2a / EIA-364-23B	10mΩ Max.(初始值) 10mΩ Max. (Initial value) 20mΩ Max(实验后) 20mΩ Max (After experiment)
5.1.3	耐电压 Withstand voltage	相邻接触件之间或地线之间施加如下电压 1000V AC, 漏电流 1mA 的电压作用, 时间 1min。 The voltage of 1000V AC and leakage current of 1mA are applied between adjacent contacts or ground wires for 1 minute. GB/T 5095.2 Method 4a / EIA-364-20B	外观: 无击穿和飞弧现象 no breakdown and flashover

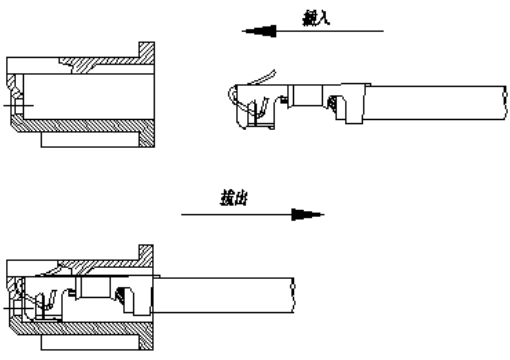


文件名称
Document name

产品规格书
Product specification

5.1.4	绝缘电阻 Insulation resistance	<p>在相邻的接触件这间或地线之间施加 500V DC 电压, 持续时间 1min。 500V DC shall be applied a voltage of between adjacent contacts of a mated specimen to measure insulation resistance for one minute. GB/T 5095.2 Method 3a / EIA-364-21C</p>	<p>1000MΩ Min (初始值) 1000MΩ Min (initial value) 500 MΩ Min (实验后) 500 MΩ Min (After experiment)</p>
5.1.5	温升 Temperature Rise	<p>插合连接器, 通导线对应最大电流, 测量端子与导线连接处的温升值。 Put the product in series in the rated voltage and current circuit, and measure the temperature rise at the connection between the terminal and the wire. 导线规格(AWG) 额定电流(Rated current) 22# AWG 3A 24# AWG 2.5A 26# AWG 1.5A GB/T 5095.3 Method 5a / EIA-364-70A</p>	<p>Δ30 °C Max. (Δ30 K Max)</p>

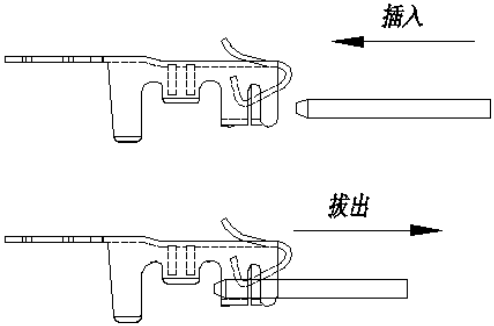
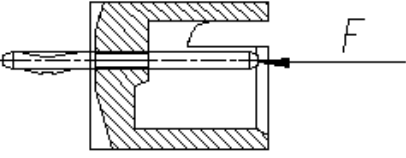
5.2 机械特性 Mechanical Requirements

5.2.1	端子与塑壳插入力和保持力 Contact insertion force and retention force	<p>沿端子轴向插入端子和拉伸导线, 测定端子与插入塑壳的力和脱出时的拉力。 Insert the terminal and the stretching wire along the terminal axially, and measure the insertion force and retention force between the terminal and the housing. GB/T 5095.8 Method 15d / EIA-364-29B</p> 	<p>插入力: 8N Max Insert force: 8N Max 保持力: 25N Min Retention: 25 N Min</p>
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文件名称
Document name

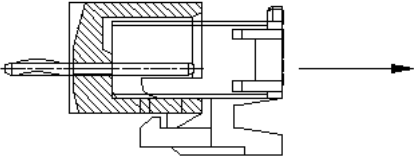
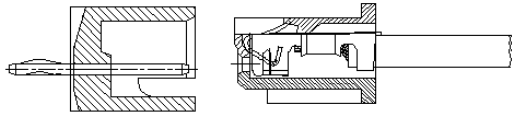
产品规格书
Product specification

5.2.2	针与簧端子的插拔力 Insertion and withdraw force	<p>针端子或簧端子固定在测力计上，用簧端子或针端子沿连接器轴线方向插拔，速度不大于25mm/min。</p> <p>Pin or plug spring is fixed on the dynamometer, by inserting spring or pin along plug the connector axis direction, the speed is not more than 25mm/min.</p> <p>GB/T 5095.8 Method 16e / EIA-364-13B</p> 	<p>插入力 8N Max Insertion force: 8N Max</p> <p>拔出力: 1.5N Min Pullout force :1.5N Min</p>
5.2.3	插针保持力 Pin resistance force	<p>将针座固定，由顶端对插针施加推力，测插针与壳体之间发生位移所需的推力。</p> <p>The header is fixed, from the top of pin thrust between the pin and the shell, displacement of the required thrust.</p> <p>GB/T 5095.8 Method 15a / EIA-364-29B</p> 	<p>保持力: 20N Min Retention force: 20N Min</p>



文件名称
Document name

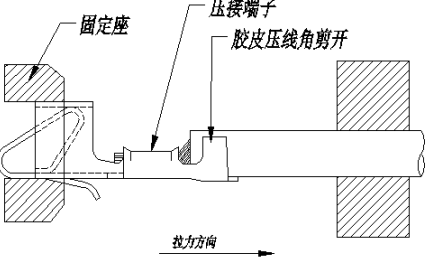
产品规格书
Product specification

5.2.4	锁扣强度 Lock strength	<p>固定连接器（仅塑件）和测力计，在轴线方向将一端拔出，速度不大于25±3mm/min. Mated connector (Only for plastic part), apply axial pull out force at the speed rate of 25mm/min</p> 	<p>2-3pin:20N Min 4-15pin:40N Min</p>			
5.2.5	成品插拔力(去锁) Insertion and withdraw force (remove the lock)	<p>固定针座，将孔座从针座顶端轴线方向插入和拔出；速度不大于25mm/min. The header is fixed the housing with crimped contacts shall be mated and unmated on mating axis at a rate less than 25 mm/min. GB/T 5095.7 Method 13b / EIA-364-13B</p> 	孔位 (n)	插入力 I.F(N) Max 首次 Initial	拔出力 W.F(N) Min 首次 Initial 30次 At 30th	
			2	24.5	7.8	5.9
			3	29.4	9.8	7.8
			4	34.3	11.8	8.8
			5	39.2	11.8	8.8
			6	44.1	13.7	9.8
			7	49.0	13.7	9.8
			8	53.9	15.7	11.8
			9	58.8	15.7	11.8
			10	63.7	17.6	13.7
			11	68.6	17.6	13.7
			12	73.5	19.6	15.7
			13	73.5	19.6	15.7
			14	83.3	21.6	17.6
			15	83.3	23.5	19.6
			16	88.2	23.5	19.6
5.2.6	机械寿命 Durability	<p>将插头和插座进行 30 次插拔后，测定其接触电阻。 The plug and socket 30 times after the plug, the contact Resistance GB/T 5095.5 Method 9a / EIA-364-09C</p>	<p>外观无损伤 Appearance without damage 接触电阻：≤20mΩ Contact resistance:≤20mΩ</p>			



文件名称
Document name

产品规格书
Product specification

5.2.7	压着抗张强度 Crimp tensile strength	<p>在实验装置夹头上固定实验样品，以 $25 \pm 6\text{mm}/\text{分钟}$ 的速度沿连接的轴线方向施加拉力</p> <p>The experimental sample is fixed on the chuck of the experimental device, and the tension is applied along the axis direction of $25 \pm 6\text{mm}/\text{min}$.</p> <p>GB/T5095.8 Method 16d / EIA-364-08B</p> 	适用电线 Wire Size	抗张强度 Tensile Strength
			20 AWG	60N Min.
			22 AWG	40N Min.
			24 AWG	30N Min.
			26 AWG	20N Min.
5.2.8	振动 Vibration	<p>插合连接器，串联在一直流电源上，电流 100mA；并模拟正常工作状态；振频为 $(10 \sim 55 \sim 10)\text{Hz}$，每个循环时间为 1 分钟，振幅 1.52mm。沿 XYZ 三轴正反方向各循环 2h</p> <p>Mated connectors subjected to following vibration conditions, for a period of 2 hours in each of 3 mutually perpendicular axes, 100 mA current shall be applied.</p> <p>Frequency: $(10 \sim 55 \sim 10)\text{HZ}/\text{min}$.</p> <p>Amplitude: 1.52mm</p> <p>GB/T 5095.4 Method 6d / EIA-364-28D</p>	<p>接触电阻: $\leq 20\text{m}\Omega$</p> <p>Contact resistance: $\leq 20\text{m}\Omega$</p> <p>电路瞬断: $1\mu\text{sec Max.}$</p> <p>Instantaneous break: $1\mu\text{sec Max.}$</p>	



文件名称
Document name

产品规格书
Product specification

5.2.9	机械冲击 Mechanical shock	<p>插件连接器，串联在直流电源上，允许电流 100mA；在冲击试验台上，模拟正常工作状态，在三个互相垂直方向的每一方向连续施加三次冲击，即共 18 次，冲击加速度为 1000m/s²（100gn），脉冲持续时间为 6ms，施加波形为半正弦波。</p> <p>The plug-in connector is connected in series with the DC power source and allows the current 100mA; the normal working state is simulated on the impact test platform, and the three is in the two Three shocks are applied continuously in each direction, i.e., 18 times, the impact acceleration is 1000m/s² (100gn), and the pulse duration is constant Time is 6ms, and the waveform is half sine wave. Test equipment should be installed in the test, the instantaneous opening time should not exceed 1 s.</p> <p>GB/T 5095.4 Method 6c / EIA-364-27B</p>	<p>试验后应无影响正常操作的损伤 There should be no damage to normal operation after the test.</p> <p>接触电阻：≤20mΩ Contact resistance: 20mΩ Max.</p> <p>电路瞬断：1μsec Max. Instantaneous break: 1μsec Max.</p>
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5.3 环境特性 Environmental Requirements

5.3.1	热冲击 Heat Shock	<p>端子公母端插接后置于实验装置中进行循环测试，按下列步骤调试温度：</p> <p>a) 在(105+3/-0)℃的恒温条件下放置 30min； b) 在+25℃常温条件下放置不超过 5max, c) 在(-40+0/-3)℃的恒温条件下放置 30min； d) 在+25℃常温条件下放置不超过 5max, 从 a)到 d)为一个循环周期，共进行 25 个循环，恢复 1~2h。</p> <p>The male and female terminals of the terminal are inserted into the experimental device to be tested in circulation,</p> <table border="1"> <thead> <tr> <th>Temperature °C</th> <th>Duration (Minutes)</th> </tr> </thead> <tbody> <tr> <td>a 105+3/-0</td> <td>30</td> </tr> <tr> <td>b +25</td> <td>5Max.</td> </tr> <tr> <td>c -40+0/-3</td> <td>30</td> </tr> <tr> <td>d +25</td> <td>5Max.</td> </tr> </tbody> </table> <p>Step a to d is one cycle, 25 cycles shall be tested. Recovery time 1~2 hours.</p> <p>GB/T 5095.6 method 11d / EIA-364-32C</p>	Temperature °C	Duration (Minutes)	a 105+3/-0	30	b +25	5Max.	c -40+0/-3	30	d +25	5Max.	<p>外观：无损伤 Appearance: No Damage</p> <p>接触电阻：20mΩ Max Contact Resistance: 20mΩ Max</p> <p>绝缘电阻：500MΩMin Insulation resistance: 500Ω Min</p> <p>耐电压：满足 5.1.3 Withstand voltage: meet 5.1.3</p>
Temperature °C	Duration (Minutes)												
a 105+3/-0	30												
b +25	5Max.												
c -40+0/-3	30												
d +25	5Max.												



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ZHEJIANG ZUCH TECHNOLOGY CO., LTD

产品系列
Product Series

XH 系列

页码 page

11-13

文件名称
Document name

产品规格书
Product specification

5.3.2	高温测试 Heat Resistance	<p>将嵌合状态下的插头与插座在温度为 $105\pm 5^{\circ}\text{C}$ 的高温环境中连续放置 240 小时, 然后测量其两端接触电阻。The plug and socket in the embedded state are continuously placed in the high temperature environment with a temperature of $105\pm 5\text{ DEG C}$ for about 240 hours, and then the contact resistance is measured.</p> <p>GB/T 5095.6 Method 11i / EIA-364-17B</p>	<p>外观: 无损伤 Appearance: No Damage</p> <p>接触电阻 $20\text{m}\Omega$ Max Contact resistance: $20\text{m}\Omega$ Max.</p>
5.3.3	低温测试 Cold Resistance	<p>将样品放进温度为 -30°C 的低温箱存放 24 小时后待其恢复到室温。 The sample is placed in a low temperature box with a temperature of -30 DEG C for 24 hours, and then it is returned to the room temperature.</p> <p>GB/T 5095.6 Method 11j</p>	<p>外观: 无明显变形、开裂等对使用有影响的缺陷。 Appearance: No obvious deformation, cracking and other defects affecting the use</p> <p>接触电阻: $20\text{m}\Omega$ Max Contact resistance: $20\text{m}\Omega$ Max.</p>
5.3.4	耐湿性 Humidity	<p>端子公母端插接后置于实验装置中进行测试 温度: $40\pm 2^{\circ}\text{C}$ 相对湿度: 90-95% 持续时间: 96 小时 The male and female terminals shall be placed in the experimental device to be tested. Temperature: 40°C Humidity: 90-95% Duration: 96 hours GB/T 5095.6 Method 11c / EIA-364-31B</p>	<p>外观: 无损伤 Appearance: No Damage</p> <p>接触电阻: $20\text{m}\Omega$ Max Contact Resistance: $20\text{m}\Omega$ Max</p> <p>绝缘电阻: $500\text{M}\Omega$ Min Insulation resistance: 500Ω Min</p> <p>耐电压: 满足 5.1.3 Withstand voltage: meet 5.1.3</p>
5.3.5	盐水喷雾 Salt spray	<p>端子公母端插接后置于实验装置中进行测试 盐水浓度: 5% 温度: $35\pm 2^{\circ}\text{C}$ 持续时间: 48 小时 The male and female terminals shall be placed into the experimental device to be tested. Salt concentration: 5% Temperature: $35\pm 2^{\circ}\text{C}$ Duration: 48 hours GB/T 5095.6 Method 11f / EIA-364-26B</p>	<p>外观: 无露出底金属的严重锈蚀 Appearance: No erosion with material exposed is acceptable)</p> <p>接触电阻: $20\text{m}\Omega$ Max Contact Resistance: $20\text{m}\Omega$ Max</p>



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产品系列
Product Series

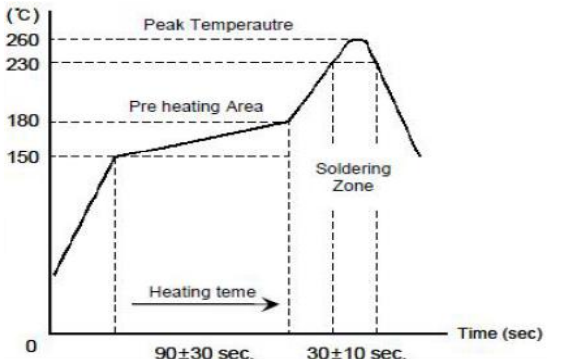
XH 系列

页码 page

12-13

文件名称
Document name

产品规格书
Product specification

5.3.6	可焊性 Solderability test	<p>把试验样品需要焊接的部位浸入焊锡炉中,锡炉温度 (260±5) °C; 时间 2~3s, 取出冷却后, 检查连接器焊接端蘸锡情况。</p> <p>Dip the welding part of the test sample into the tin solder furnace at a temperature of (260 ± 5) °C. Time 2~3s, take out and cool, check the solder dip condition of connector welding end.</p> <p>GB/T 5095.6 Method 12a / EIA-364-52</p>	锡层光滑均匀, 上锡率 95% 以上 Tin layer should be smooth and uniform, tin coverage ≥95%
5.3.7	耐焊接性 Resistance to soldering heat	<p>把试验样品需要焊接的部位浸入焊锡炉中,锡炉温度 (260±5) °C; 时间 (10±1) s 后, 室温下恢复 1h。</p> <p>Dip solder tails into the molten solder(held at (260±5) °C for (10±1) sec., Recovery time 1 hours</p> <p>GB/T 5095.6 Method 12d / EIA-364-56A</p>	外观: 无起泡等不良 Appearance: No pins fall out
5.3.8	贴片针座耐焊接性 SMT Header Resistance to soldering heat	<p>样品放入回流焊机中, 温度曲线如下设定。</p> <p>Put the sample into the reflow welder, and set the temperature curve as follows</p> <p>EIA-364-56A</p>  <p>The graph shows a temperature curve starting at 0°C, rising to 150°C (Heating time: 90±30 sec.), then to 180°C (Pre heating Area), then to a peak of 260°C (Soldering Zone: 30±10 sec.), and finally cooling down. The y-axis is labeled (°C) and the x-axis is labeled Time (sec).</p>	外观: 1.无鼓起, 平整度符合图面要求; 2.端子未移动, 松脱。 Appearance: 1. No bulge, flatness meets the requirements of drawing. 2. The terminal is not moved and loosed.

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6、测试分组 Test Sequences

	测试项目 Test item	A	B	C	D	E	F	G	H	I	J	K
1	外观检测 Appearance	1 8	1 10	1 8	1	1	1	1	1	1	1	1
2	接触电阻 Contact resistance	3 7	2 8					2 3				
3	耐电压 Withstand voltage			3 7								
4	绝缘电阻 Insulation resistance			2 6								
5	温升 Temperature rise		3 9									
6	端子与塑壳插入力 Contact insertion force					2						
7	端子与塑壳保持力 Retention force of terminal and shell					3						
8	针端子与簧端子的插拔力 Insertion and withdraw force								2			
9	插针保持力 Pin resistance force									2		
10	锁扣强度 Lock strength						2					
11	壳体面板保持力 Shell panel holding force						3					
12	成品插拔力（去锁） Insertion and withdraw force (remove the lock)	2										
13	机械寿命（插拔耐久性） Durability	4										
14	压着抗张强度 Crimp tensile Strength				2							
15	振动 Vibration	5	7									
16	机械冲击 Mechanical shock	6										
17	热冲击 Thermal shock			4								
18	高温测试 Heat Resistance		5									
19	低温测试 Cold Resistance		6									
20	耐湿性 Humidity		4 (a)	5								
21	盐水喷雾 Salt spray							2				
22	可焊性 Weldability test										2	
23	耐焊接热 Resistance to soldering heat											2

注意事项： 1(a)测试前进行 5 次插拔

2. 实验所用样品均需符合对应图纸规定之要求。电线与端子压接时需符合对应压接规范并且所用端子直接从现有生产品中随机取样